



# OUR ECO STEPS IN 2025

We support the transition **from a linear economy to a circular one.** **Sustainability is a natural part of how we operate.** We continuously work on improving our products, manufacturing processes, and other activities in order to reduce our environmental impact.



# ECO PRODUCTS

**Our ECO products are made from up to 100% recycled material and are fully recyclable.**

- ECO Group packaging film up to 80% regranulate
- ECO Dog waste bags
- ECO T-shirt bags
- ECO Films with regranulate content for non-demanding applications
- MONO-MATERIAL Laminated films and bags, 100% recyclable



**The share of ECO products has been steadily increasing over the long term.**

# IN-HOUSE REGRANULATE

By processing our own technological waste and carefully sorting it, **we produce high-quality regranulate** that minimizes any impact on product quality.



By using our own regranulate, we saved **33 tonnes of CO<sub>2</sub> emissions in transport in 2025**. This is equivalent to approximately **275,000 km driven by a car**.

# **PURCHASE OF REGRANULATE**

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**In addition to processing our own waste, we also incorporate purchased recycled materials (PIR and PCR regranulate) into our production.**

This helps reduce the need for virgin plastic raw materials.

**In 2025, we purchased 850 tonnes of regranulate – meaning 850 tonnes of material that did not have to be produced from virgin raw materials.**

# PALLET RECYCLING

We are part of a **circular pallet recycling system**.  
**As partners of PRS Green Label**, we help reduce packaging waste and support the reuse of wooden pallets.



Within this system, 7,100 pallets are in circulation, contributing to the saving of 142 tonnes of wood (approximately 250 trees) that would otherwise be needed to produce new pallets.

# FILM THICKNESS

We continuously reduce plastic consumption by decreasing film thickness.

**As a result, packaging weight, transport costs, and waste volumes are reduced.**

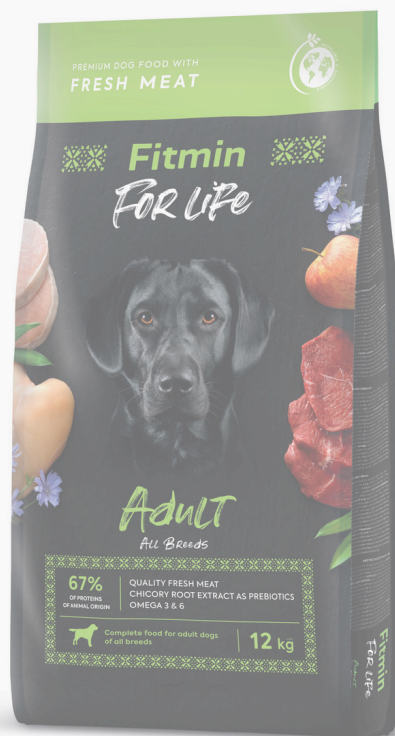
Less material means a lower environmental impact.

Over the past 6 years, film thickness has been reduced by 25%.

# MONO-MATERIAL PACKAGING

Flexible packaging is often made from a combination of multiple layers of different materials, which makes recycling more difficult.

**The solution is mono-material packaging made from a single type of plastic.**



The share of **mono-material flexible packaging** increased by **20%** year-on-year. Over the past six years, it has grown by **190%**. Today, mono-material packaging **accounts for 53%** of our flexible packaging.

# WASTE REDUCTION

All waste generated within the company is sorted and handed over for further processing or reuse.

**Technological waste from production is recycled and reused in the manufacture of films.**



Thanks to our established sorting system, we reduced waste by 20 tonnes in 2025. Over the past 6 years, we have reduced total waste by 45%.

# AWARDS RECEIVED



Our sustainability and innovation efforts are confirmed by the awards we have received.

We are part of the international **EcoVadis** assessment system.



The mono-material LAMIBAG<sup>®</sup> (PE/PE) packaging received the **Packaging of the Year 2025** award and the **WorldStar Packaging Award**.



These awards confirm **both the quality of our products and our direction towards sustainable packaging.**

# ENERGY SAVING PROJECT

We continuously **reduce energy consumption and operational resources across our production.**

In 2025, we achieved significant savings:

- -53 GJ of heat consumption (despite a colder winter)
- -10% compressed air consumption
- -17% drinking water consumption
- -12% process water consumption
- -40% electricity consumption for ventilation and cooling (HVAC)
- -26% natural gas costs
- -22% electricity costs

These savings are the result of **technological upgrades and operational optimization.**

# USE OF RENEWABLE ENERGY

We generated **512 MWh of energy from our own photovoltaic power plant** = equivalent to the annual consumption of approximately 200 households = savings of approx. 200 tonnes of CO<sub>2</sub>

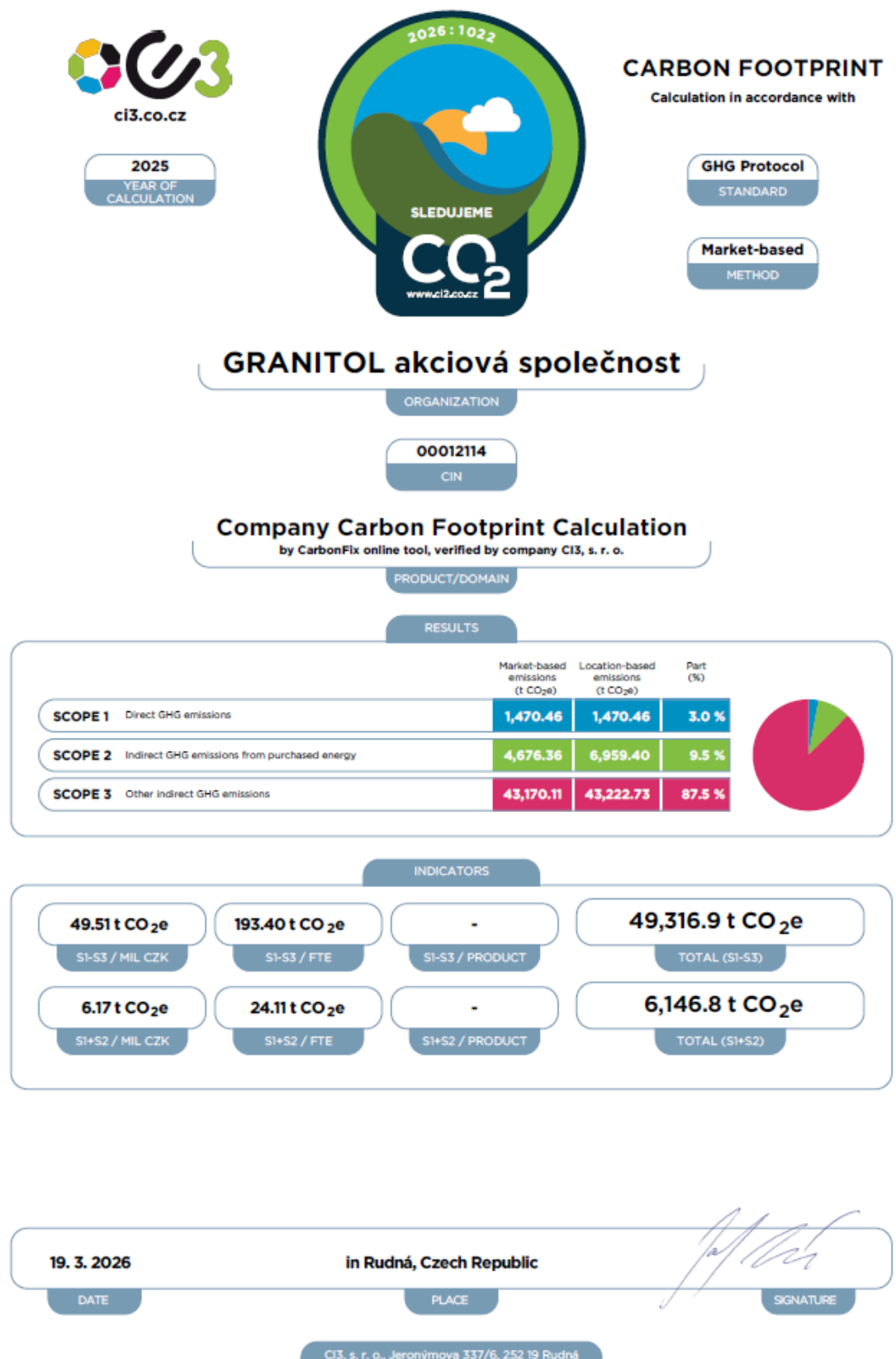


**Our own energy production helps reduce dependence on external sources and lowers our environmental impact.**

# CARBON FOOTPRINT

The carbon footprint is an indicator of a company's impact on the environment.

It collects data on resource consumption, waste generation, and emissions, and measures the amount of greenhouse gases associated with these impacts.

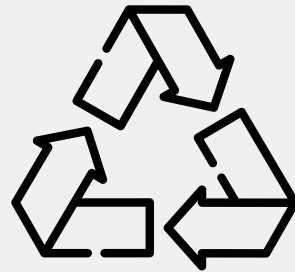


Compared to 2022, we have reduced our carbon footprint by 19%.  
In 2025, it reached a level of 49,316.9 tonnes of CO<sub>2</sub>.

## WE MAKE IT HAPPEN...



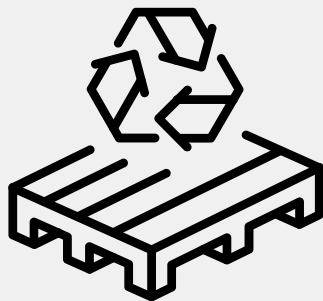
ECO products



in-house regranulate



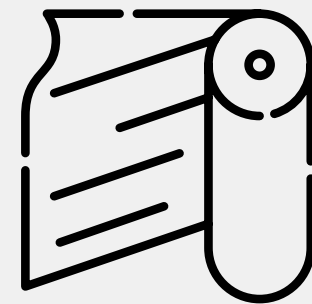
purchase of regranulate



pallet recycling



film thickness



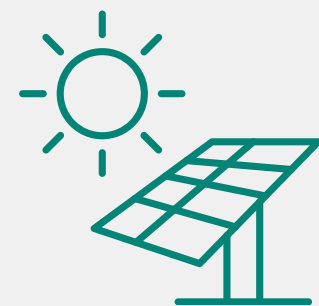
mono-material packaging



waste reduction



awards received



energy savings

Our environmental initiatives are not just a response to current demands, but an integral part of our everyday responsibility. We thank all our partners who share this vision with us.